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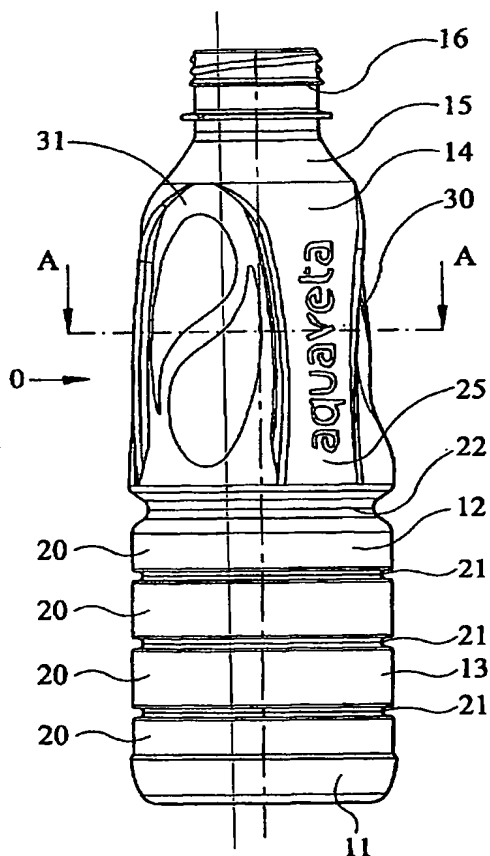
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(54) Title: HOT FILL BOTTLE



(57) Abstract: The present invention discloses a hot fill bottle (10) of polymeric material having a plurality of thermal expansion panels equally spaced around a peripheral wall of the bottle and three dimensional logos embossed into the peripheral wall of the bottle. The three dimensional logos constitute, at least in part, the thermal expansion panels. Thus, instead of the thermal expansion panels contributing to an unsightly component of the bottle that needs to be covered up by a label, it is now possible to make the thermal expansion panel double as an eye catching logo.

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